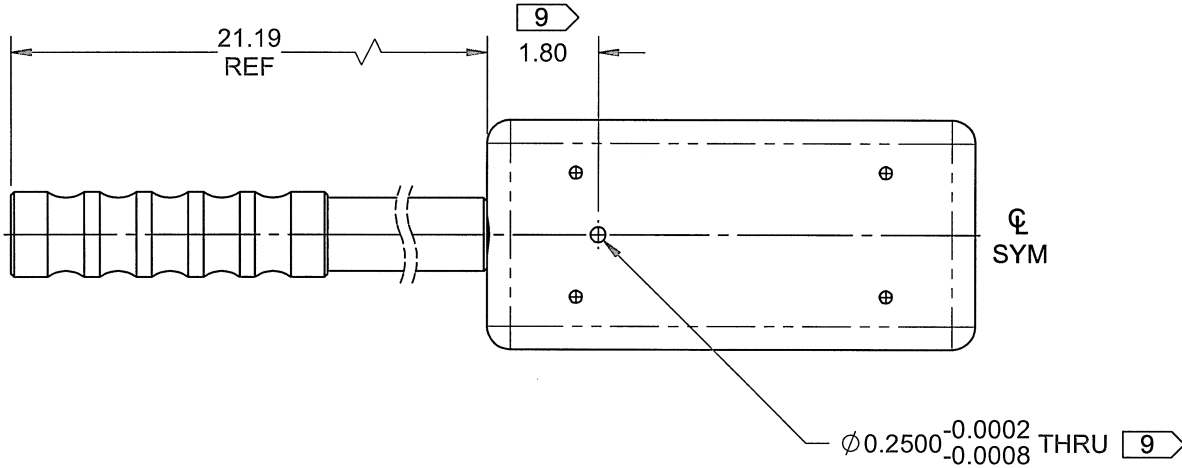
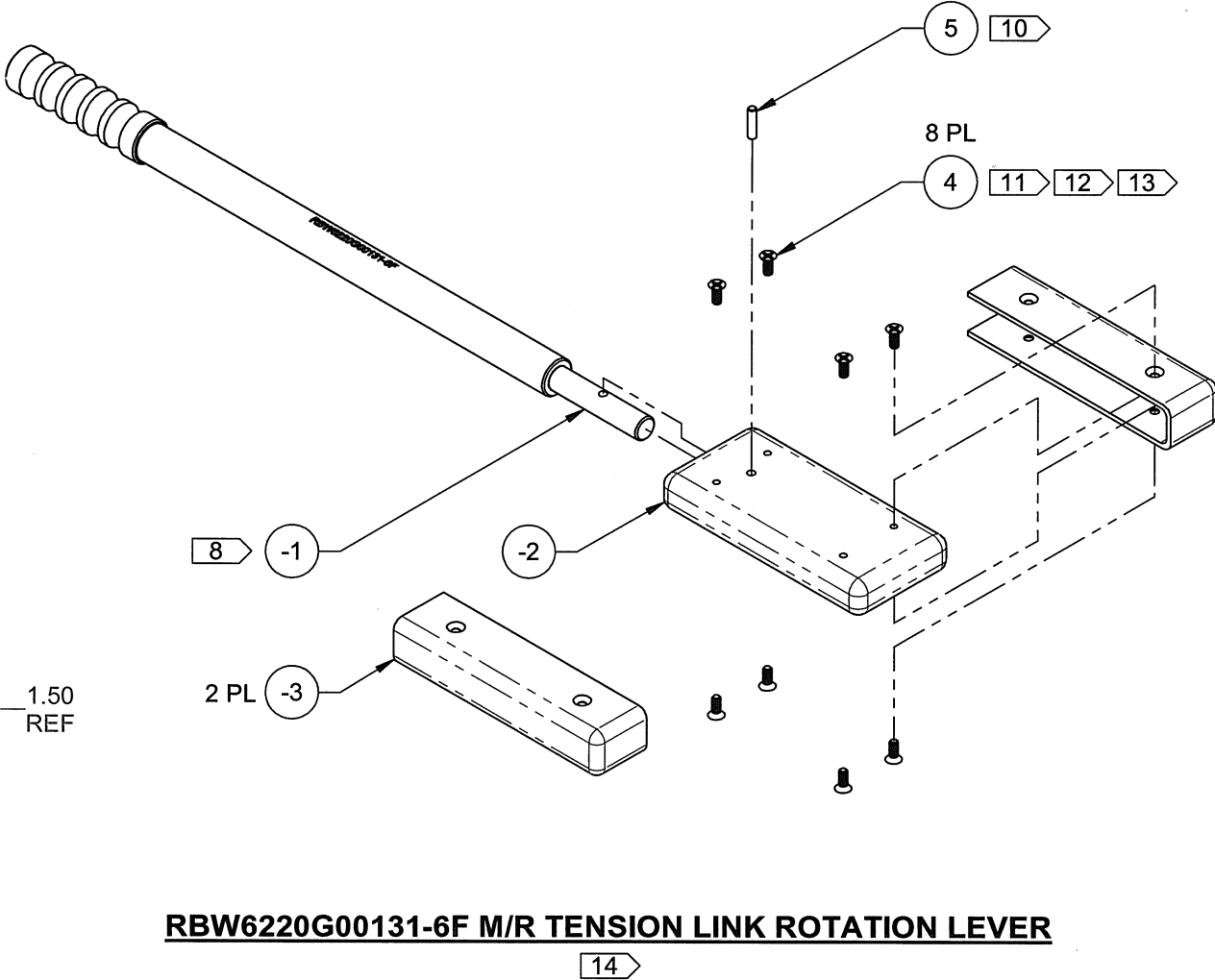
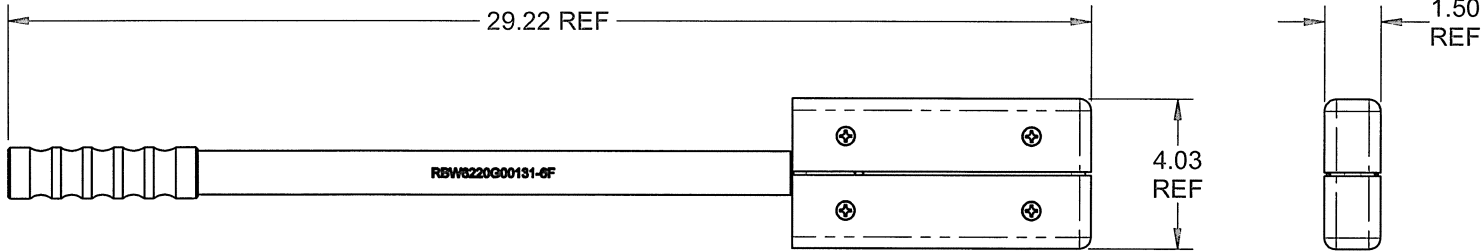


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6220G00131-6F-1	HANDLE
-2	1	RBW6220G00131-6F-2	LEVER
-3	2	RBW6220G00131-6F-3	PROTECTION
4	8	McMaster#91500A538 OR EQUIV.	316 SS PHILLIPS FLAT HEAD SCREW 1/4"-20 X 5/8 LG. X 82° CSK.
5	1	McMaster#98380A542 OR EQUIV.	416 SS DOWEL PIN 1/4" DIA. X 1" LG.



**ITEMS -3, 4, AND 5
HIDDEN FOR CLARITY**



RBW6220G00131-6F M/R TENSION LINK ROTATION LEVER

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM -1 WITH ITEM -2, AND REMOVE EXCESS
 - 9) TRANSFER DRILL HOLE THROUGH ITEMS -1 AND -2 AS SHOWN
 - 10) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM 5 WITH ITEM -2, AND REMOVE EXCESS
 - 11) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 4 THEN ASSEMBLE WITH ITEM -2, AND REMOVE EXCESS
 - 12) INSTALL ITEM 4 HAND TIGHT
 - 13) ITEM 4 MUST SIT RECESSED WHEN ASSEMBLED
 - 14) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-680	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G00131-6F	SHEET 1 OF 4
APPROVED		TITLE	SCALE
		M/R TENSION LINK ROTATION LEVER	NTS
DATE	4/4/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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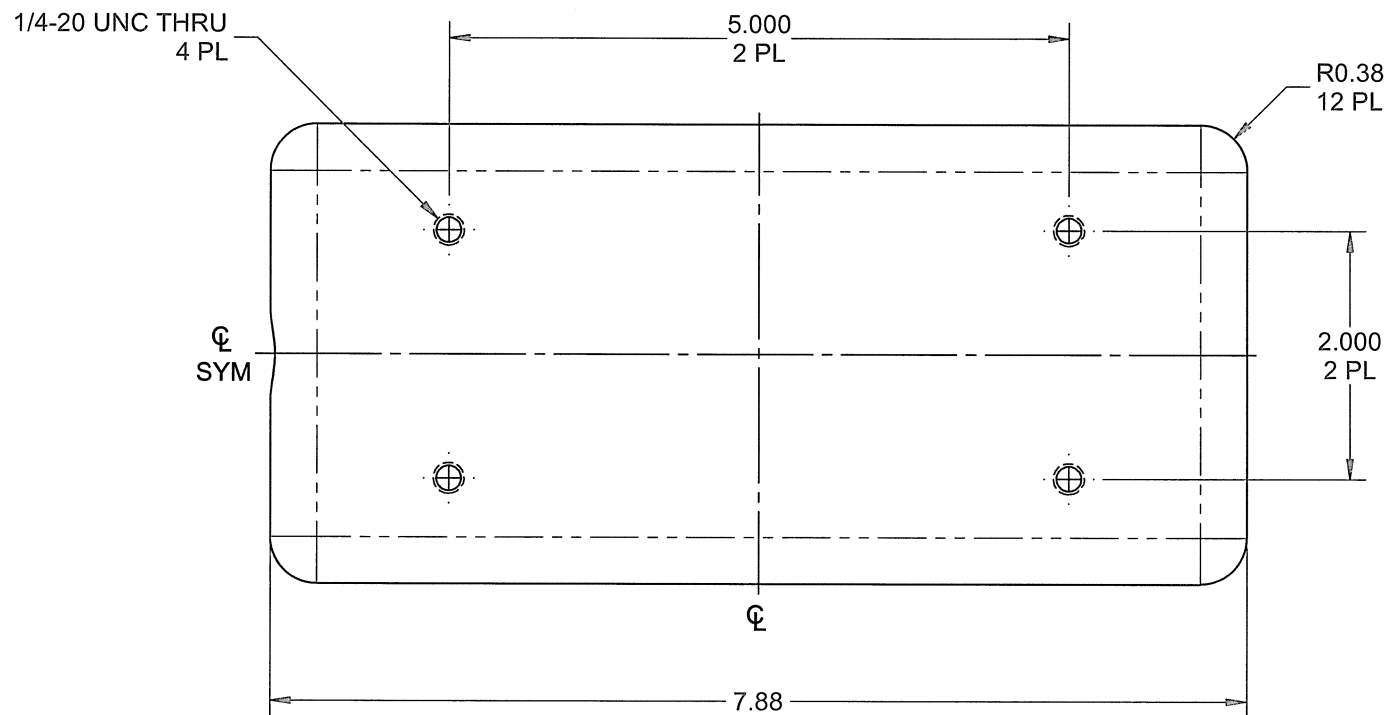
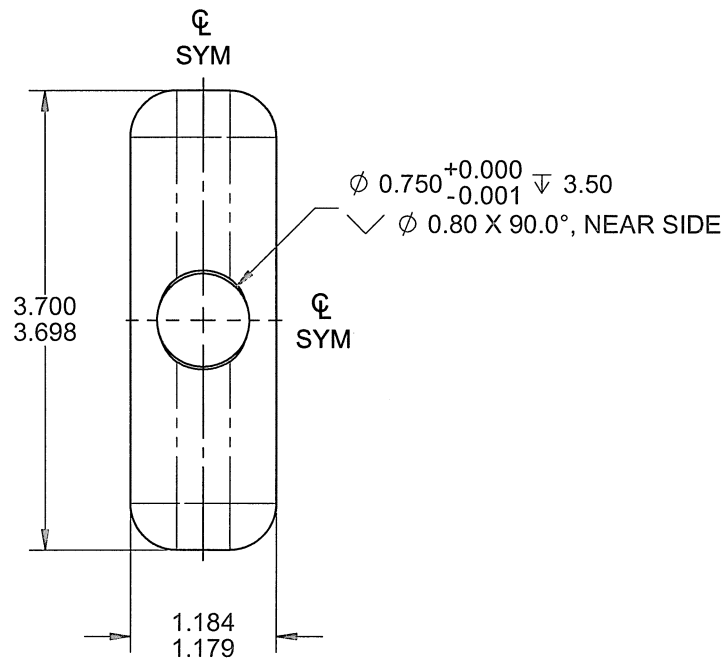
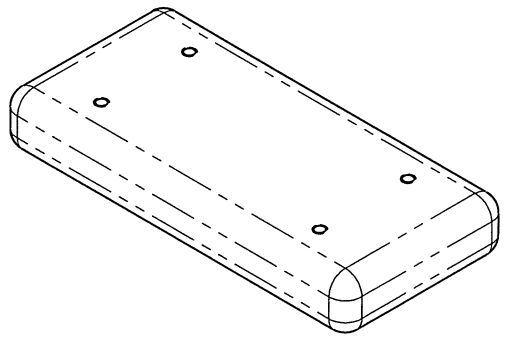
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
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RBW6220G00131-6F-2 LEVER

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G00131-6F	SHEET 3 OF 4
APPROVED		TITLE	SCALE
		M/R TENSION LINK ROTATION LEVER	NTS 
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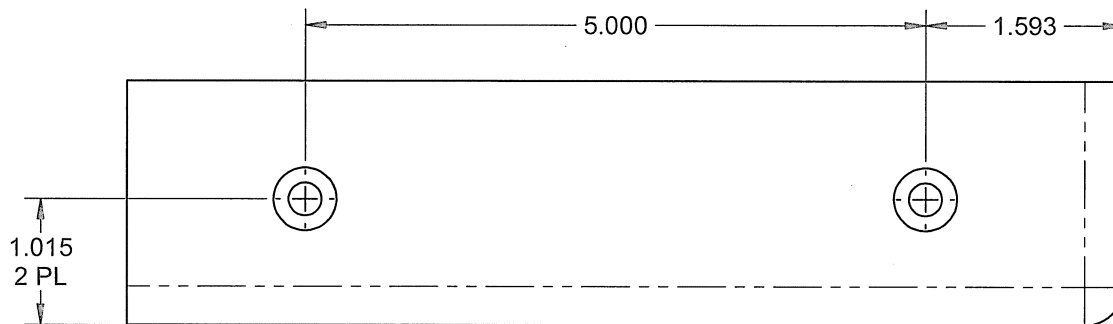
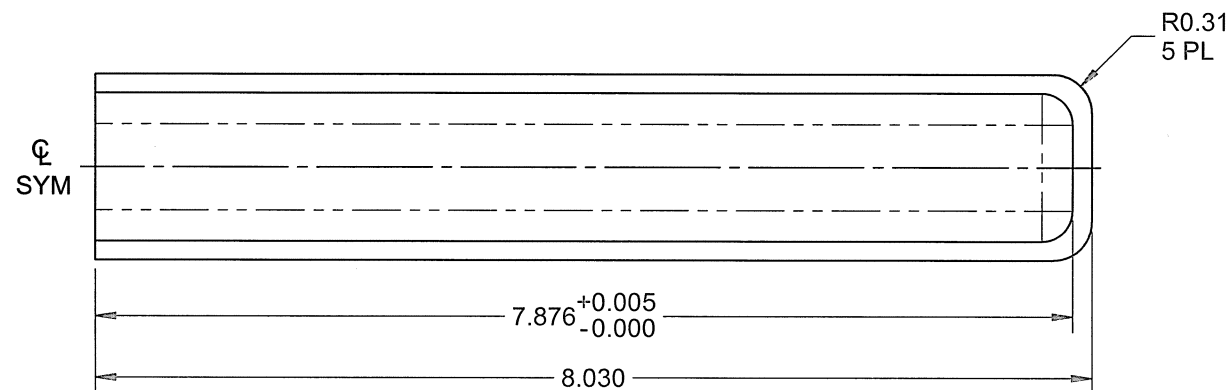
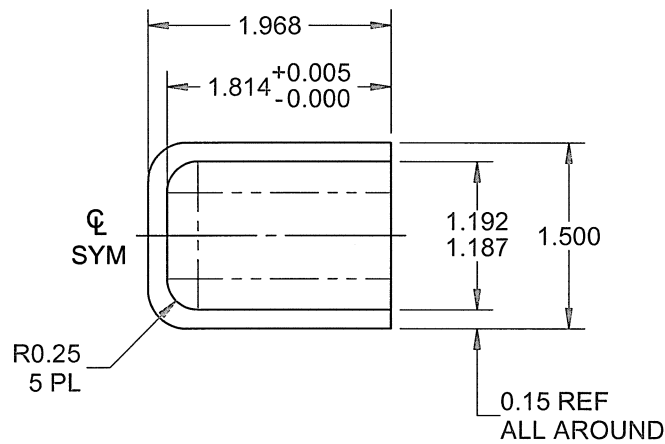
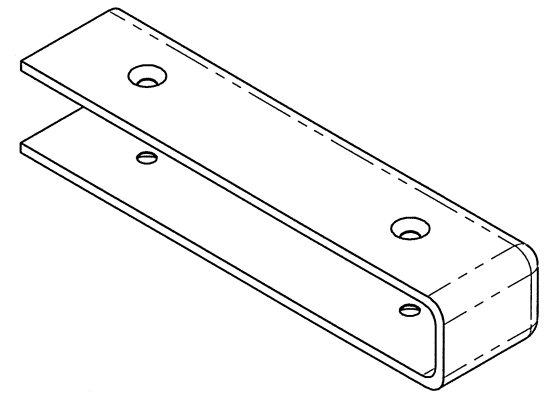
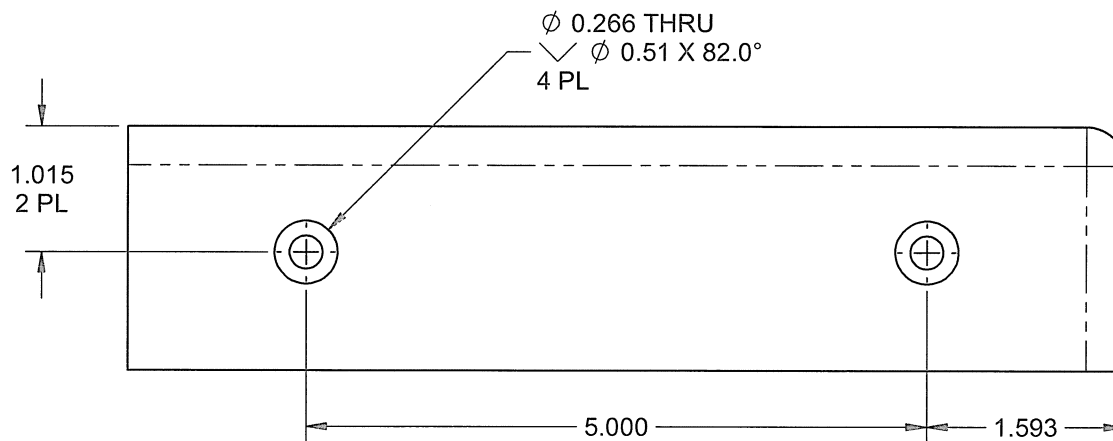
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RBW6220G00131-6F-3 PROTECTION

NOTES:

- 1) MATERIAL: PTFE
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G00131-6F	SHEET 4 OF 4
APPROVED		TITLE	SCALE
		M/R TENSION LINK ROTATION LEVER	NTS
DATE	4/4/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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